

# CUTMAX 226S

## STRAIGHT CUTTING OIL

### DESCRIPTION

**CUTMAX 226S** is a heavy duty straight cutting oil fortified with sulphur, chlorine and extreme pressure additives. This highly compounded oil gives excellent lubricity and efficient anti-weld, as well as high chemical activity, giving excellent machining characteristics at all cutting speeds, and under heavy duty conditions.

### HOW TO USE

Use **CUTMAX 226S** as received for heavy duty operations. Can be diluted with low viscosity oil for lighter operations.

Use **CUTMAX 226S** for medium and difficult machining of ferrous metals - heavy duty automotive machining, milling, broaching, gear cutting, hobbing and cold heading.

**CUTMAX 226S** is used neat as supplied.

Apply by : spraying, brushing or flooding.

**CUTMAX 226S** can be diluted with light oil for light machining operations

### TYPICAL VALUES

|                    |                    |
|--------------------|--------------------|
| Appearance         | Clear Amber Liquid |
| Viscosity at 40° C | 30cSt              |
| Density @15° C     | 0.890 kg/L         |

### FEATURES

- Low Viscosity
- Medium to heavy duty machining
- Suitable for a wide range of materials.
- Long tool life
- Light coloured, Low odour

### SHELFLIFE & AVAILABILITY

Under normal conditions the recommended shelf life for **CUTMAX 226S** is a minimum of Twelve (12) months, unless otherwise specified.

**CUTMAX 226S** is available in 20 litre pails and 205 litre drums. Other sizes may be available upon request, please contact your Houghton sales representative.

### HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.



Houghton Australia Pty Ltd  
287 Wickham Road  
Moorabbin VIC 3189 Australia

Phone: +61 1300 736 642  
Fax: +61 1300 736 234  
sales.au@houghtonintl.com  
www.houghtonintl.com

This document contains information based on data that is believed to be correct. However, the product may not be applicable to all uses and operating environments. No warranty or guarantee is expressed or implied.